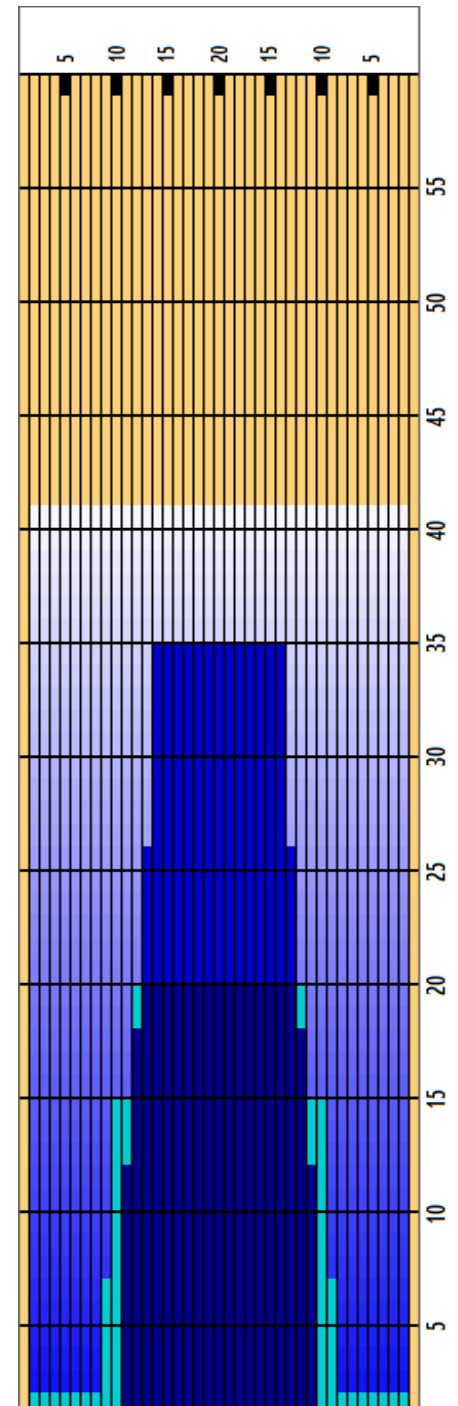


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	10.85 mL	Reverse Oil Total	8.65 mL	Volume Oil Total	19.5 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
2	9L	9R	2	18	3	46	2.5	7.6	5.1	2300
3	10L	10R	3	18	3	63	7.6	15.2	7.6	3150
4	12L	12R	2	18	3	34	15.2	20.3	5.1	1700
5	2L	2R	0	18	3	0	20.3	28.0	7.7	0
6	2L	2R	0	22	3	0	28.0	41.0	13.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	41.0	35.0	-6.0	0
2	14L	14R	3	22	3	39	35.0	25.7	-9.3	1950
3	13L	13R	3	18	3	45	25.7	18.1	-7.6	2250
4	12L	12R	3	14	3	51	18.1	12.2	-5.9	2550
5	11L	11R	2	14	3	38	12.2	8.3	-3.9	1900
6	2L	2R	0	14	3	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix 50:1 Forward
 Cleaner Ratio Back End Mix 36.5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	2.78	1.03	1.03	2.78	10

